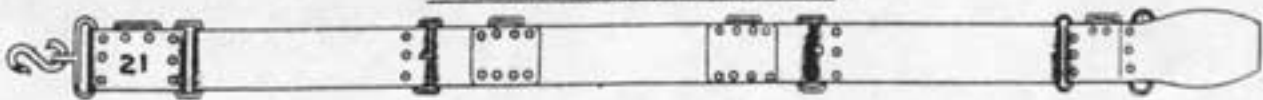


INSTRUCTIONS AS TO MARKING NAVAL ACCOUTREMENTS.

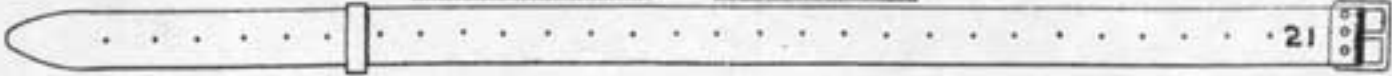
(A)

BELT, WAIST, POUCH.



(A<sup>a</sup>)

BELT, WAIST, PATT. 1901.



(B)

BAG, AMMUNITION.



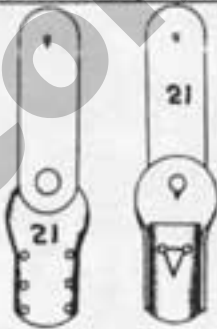
(B<sup>b</sup>)

BAG, AMMUNITION, PATT. 1901.



(F<sup>f</sup>)

FROG, SWORD BAYONET, PATT. 1901.



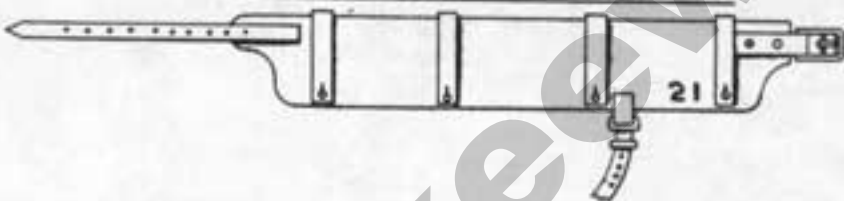
(F)

FROG, SWORD BAYONET.



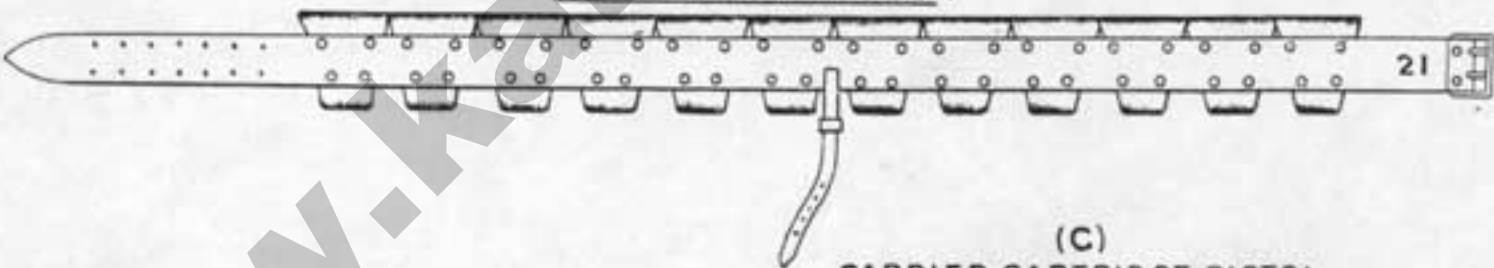
(D)

CARRIER, CARTRIDGE, RIFLE.



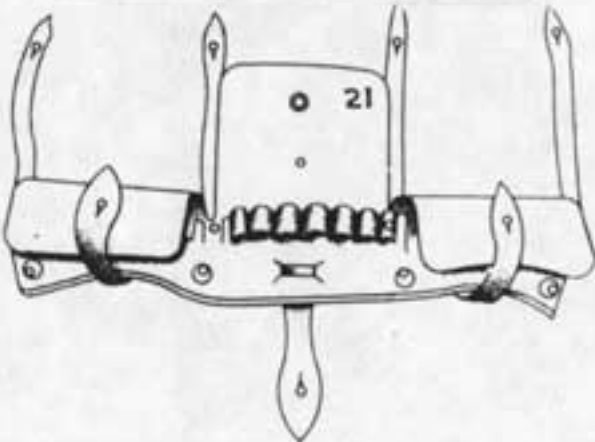
(D<sup>d</sup>)

BANDOLIER, PATT. 1901.



(C)

CARRIER, CARTRIDGE, PISTOL.



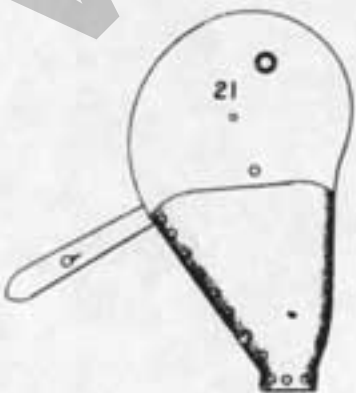
(C<sup>c</sup>)

POUCH, CARTRIDGE, PISTOL, PATT. 1901.



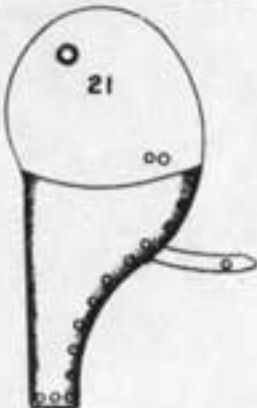
(E)

CASE, PISTOL, NAVAL, WEBLEY.



(E<sup>e</sup>)

CASE, PISTOL, WEBLEY, PATT. 1901.



Test weight of extractor spring, to move from hook 2 to 3 lbs.

Test freedom of striker in, and protrusion through face of, breech-piece, and see that the striker spring acts, and that the striker rebounds freely.

(NOTE.—When the barrel and breech-piece are removed the hammer should be lowered with care, or the sear nose will be damaged.)

Assemble pistol, cock hammer, and press the trigger a few times to see that the trigger and hammer mechanism is working satisfactorily.

Test for slip sear. With the hammer in the first position and the trigger, safe, and breech releasing lever compressed by the right hand, draw back the breech-piece sharply to the full rear position and allow it to spring back to the close position, and see that the hammer remains at full bent.

Test weight of hammer spring from hole in hammer,  $3\frac{1}{2}$  to  $4\frac{1}{2}$  lbs.

Test weight of pull-off from trigger, 5 to 7 lbs.

\*Test weight of recoil spring with hammer in fired position—  
To move, 14 to 18 lbs.

At extreme rear position, 22 to 26 lbs.

If dummy cartridges are available, seven should be inserted in the magazine, and the correct working of the pistol tested with them; loading and extracting by hand.

Cleanliness is very essential to the correct working of the pistol. Dirt or dust above, or below, the barrel, or burring of the edges of the breech-piece guides, will prevent the pistol functioning properly.

The magazine should be carefully examined to see that the bottom has not been loosened by driving home in the grip. If the bottom has been loosened, and the magazine rises too high in the pistol, the top end of the magazine may be damaged, and also the breech-piece.

The breech-piece should be carefully examined, and any burrs found at the stop shoulders for the holding-open lever removed. The holding-open lever should be carefully examined.

#### ACCOUTREMENTS.

*Repairs to Accoutrements.*—Accoutrements are not to be cut up for repairing other accoutrements. Any accoutrements requiring repairs of an extensive nature, and for which material is not available, are to be returned into store, and fresh articles demanded in lieu.

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\* The armourer's "Tester, trigger pull" is not powerful enough to test this. A special tool, with pins projecting internally at the front end to engage in the extractor axis pin-holes in the breech-piece, is required.



INSTRUCTIONS AS TO MARKING AND ISSUING NAVAL ACCOUTREMENTS AT THE VARIOUS DEPÔTS AT HOME AND ABROAD.

(Plate VI.)

Naval accoutrements are to be numbered or re-numbered in the manner indicated against the several articles, and no numbers are to be stamped on, or fixed to, any other accoutrements than those indicated without Admiralty authority.

For what Used.	Description of Accoutrements.	How to be Marked.
For Magazine Rifle or Pistol, Webley.	Belt, waist, pouch	On the reverse side of one of the front pieces, <i>vide</i> figure A.
	Belt, waist, patt. 1901.	On the reverse side, near the buckle, <i>vide</i> figure Aa.
	Frog, sword-bayonet.	On the reverse side, 1 inch from the lower edge, <i>vide</i> figure F.
For Magazine Rifle	Frog, sword-bayonet, patt. 1901.	On the reverse side of each part, <i>vide</i> figure Ff.
	Bag, ammunition -	On the reverse side of flap, <i>vide</i> figure B.
	Bag, ammunition, patt. 1901.	On the reverse side of flap, <i>vide</i> figure Bb.
	Carrier, cartridge, rifle.	On the reverse of body, near the lower edge, <i>vide</i> figure D.
For Pistol, Webley	Bandolier, patt. 1901.	On the reverse side near the buckle, <i>vide</i> figure Dd.
	Carrier, cartridge, pistol.	On the reverse side of the centre flap, near the upper edge, <i>vide</i> figure C.
	Pouches, cartridge, pistol, patt. 1901.	On the reverse side of the flap <i>vide</i> Cc.
	Case, pistol, Naval, Webley.	On the reverse side of flap, near the upper edge, <i>vide</i> figure E.
	Case, pistol, Webley, patt. 1901.	On the reverse side of flap, near the upper edge, <i>vide</i> figure Ee.

2. When re-numbering an article previously marked, the old number will be obliterated by means of a dash line and the new number placed immediately below it where practicable, *vide* figures E and F.

3. The numbers are to be stamped on the article with stamps, steel, for metal,  $\frac{1}{4}$  inch. Stamps, steel, dash line, for metal  $\frac{1}{2}$  inch will be required for obliterating the numbers.

#### ISSUE OF ACCOUTREMENTS.

4. New accoutrements, pattern 1901, are to be supplied to a ship commissioned as a Flagship, and to other H.M. Ships and Services in accordance with instructions which will be issued from the Admiralty.

In other cases, new and partly worn accoutrements are to be supplied, the proportion of which must depend upon the stock of partly worn accoutrements.