

Notified in A.C.Is. 5th May, 1943

Crown Copyright Reserved

NOT TO BE PUBLISHED

The information given in this document is not to be communicated, either directly or indirectly, to the Press or to any person not holding an official position in His Majesty's Service.



26
Regulations
2374

REGULATIONS

FOR THE

EQUIPMENT OF THE ARMY

PART 1. 1942

GENERAL REGULATIONS

LONDON

HIS MAJESTY'S STATIONERY OFFICE

APPENDIX 21

(Referred to in para. 503)

TABLE 1.—MATERIAL FOR REPAIR OF BANDOLIER EQUIPMENT (PATTERN 1903), ETC.

Peace Only

Designation.	Annual supply for 133.								
	Bandoliers.		Belts, waist, B.E. leather.	Carriers, greatcoat.	Covers, mess-tin, O.S.	Pockets car- tridge, 15 rounds. Mk. II.	Straps, brown, great- coat.	Carriers, water-bottle, O.S.	Haversacks, O.S.
	50 rounds.	90 rounds.							
Section A1									
Billets, brown, B.E.—									
11½-in. × 1½-in.	—	1	—	—	—	—	—	—	—
5½-in. × 1½-in.	1	—	—	—	—	—	—	—	—
3½-in. × 1-in. ...	—	—	—	—	—	2	—	—	—
Buckles, brass—									
1½-in. ...	5	5	—	—	—	—	—	—	—
Coatstrap ...	—	—	—	—	—	—	3	—	—
Carrier, water- bottle, O.S. ...	—	—	—	—	—	—	—	4	—
Waistbelt, 1½-in.	—	—	3	—	—	—	—	—	—
Buttons, horn ...	—	—	—	—	10	—	—	—	—
Canvas, drab, 24-in. yards	—	—	—	—	1½	—	—	—	—
Chapes, web, 2-in., with buckle	—	—	—	—	—	—	—	—	6
„ web, 1-in. with 1 buckle	—	—	—	—	—	—	—	—	4
Clips, brass ...	—	—	—	8	—	—	—	—	—
Eyelets ... oz.	—	—	—	—	—	—	—	—	¼
Hooks, brass—									
Long bar ...	—	—	—	8	—	—	—	—	—
Short bar ...	—	—	—	4	—	—	—	—	—
Loops, brass—									
1⅛-in. ...	—	—	—	—	—	3	—	—	—
1-in. ...	—	—	—	2	—	—	—	—	—
⅞-in. ...	—	—	—	—	—	—	—	2	—
Loops, leather, brown—									
¾-in. × 4½-in. ...	5	5	—	—	—	—	—	—	—
¾-in. × 5½-in. ...	—	—	5	—	—	—	—	—	—
1½-in. × 3½-in. ...	—	—	—	—	4	—	—	—	—

TABLE 2.—MATERIALS FOR THE REPAIR
OF WATER-BOTTLES
(Referred to in para. 503)
Peace Only.

Designation.	Proportion.
Section A1	
Covers, water-bottle, Mk. VI	} As necessary.
Stoppers, cork, Mk. VI water-bottle	
Cords	

TABLE 3.—MATERIAL FOR REPAIR OF WEB
EQUIPMENT, PATT. 1908
(See Table 4 for Web Equipment Pattern, 1937)
(Referred to in para. 503)

Designation.	Attachments, brace.	Belts, waist, W.E.	Belts, waist, W.E. special.	Braces, with buckle.	Carriers, cartridge.	Carriers, water-bottle.	Frogs, web, bayonet.	Haversacks, W.E.	Packs.	Straps, web, supporting.	Slings, rifle, web.
Section A1											
Billets, W.E.—											
1/2-in. × 6-in.	—	—	—	—	(a)	—	—	—	—	—	—
Buckles, brass—											
1-in.	—	—	—	—	—	—	—	(a)	(a)	(a)	—
2-in.	—	(a)	(a)	(a)	(a)	(a)	—	(a)	—	—	—
3-in.	—	(a)	(a)	—	—	—	—	—	—	—	—
Catches, web slings	—	—	—	—	—	—	—	—	—	—	(a)
Chapes, web—											
1-in. with 1 buckle	—	—	(a)	—	—	—	—	—	(a)	—	—
„ with 2 buckles	—	—	—	—	—	—	—	(a)	—	—	—
2-in. with buckle	—	—	(a)	—	—	—	—	—	—	—	—
Eyelets (a)	—	—	—	—	—	—	—	—	—	—	—
Fasteners, snap—											
Base	—	—	—	—	(a)	(a)	—	—	—	—	—
Crown, bottom	—	—	—	—	(a)	(a)	—	—	—	—	—
„ top	—	—	—	—	(a)	(a)	—	—	—	—	—
Washers	—	—	—	—	(a)	(a)	—	—	—	—	—

TABLE 3—continued

Designation.	Attachment, brace.	Belts, waist, W.E.	Belts, waist, W.E. special.	Braces, with buckle.	Carriers, cartridge.	Carriers, water-bottle.	Frogs, web, bayonet.	Haversacks, W.E.	Packs.	Straps, web, supporting.	Slings, rifle, web.
<i>Section A1—continued</i>											
Flaps, with base of fastener and chape with brass loop ...	—	—	—	—	(a)	—	—	—	—	—	—
Flaps, with crown of fastener ...	—	—	—	—	(a)	—	—	—	—	—	—
Hooks, brass, double	—	—	—	—	(a)	—	—	—	—	—	—
„ brass, with tip	—	(a)	(a)	—	—	—	—	—	—	—	—
Rivets, brass (a)	—	—	—	—	—	—	—	—	—	—	—
„ brass, washers (a) ...	—	—	—	—	—	—	—	—	—	—	—
Rivets, copper tinned, $\frac{3}{8}$ -in. $\times$ 11 S.W.G. oz.	—	—	—	—	—	—	—	—	—	—	(a)
Rivets, copper tinned, washers, No. 11 S.W.G. ... oz.	—	—	—	—	—	—	—	—	—	—	(a)
Slides, brass, 3-in. ...	—	(a)	(a)	—	—	—	—	—	—	—	—
Tabs, web—											
1-in. $\times$ 6 $\frac{3}{4}$ -in. ...	—	—	—	—	—	—	(a)	(a)	—	—	—
1-in. $\times$ 10 $\frac{3}{4}$ -in. ...	—	—	—	—	—	—	—	—	(a)	—	—
1-in. $\times$ 15-in. ...	(a)	—	—	—	(a)	—	—	—	—	—	—
2-in. $\times$ 7 $\frac{1}{2}$ -in. ...	—	—	—	—	—	—	—	(a)	(a)	—	—
2-in. $\times$ 8 $\frac{1}{2}$ -in. with buckle ...	—	(a)	—	—	—	—	—	—	—	—	—
2-in. $\times$ 12 $\frac{3}{4}$ -in. with buckle ...	—	—	—	—	(a)	—	—	—	—	—	—
Tabs, cartridge, carrier	—	—	—	—	(a)	—	—	—	—	—	—
Tips—											
$\frac{1}{2}$ -in. ...	—	—	—	—	(a)	—	—	—	—	—	—
1-in. ...	(a)	—	—	—	(a)	(a)	—	(a)	(a)	(a)	—
2-in. ...	—	(a)	—	(a)	(a)	—	—	(a)	(a)	—	—
3-in. ...	—	(a)	—	—	—	—	—	—	—	—	—
Web, drab—											
1-in. thick ... yards	—	—	—	—	—	(a)	(a)	—	(a)	—	—
1 $\frac{1}{4}$ -in. „ ... „	—	—	—	—	—	—	(a)	—	—	—	—
1 $\frac{1}{2}$ -in. „ ... „	—	—	—	—	—	—	(a)	—	—	—	—
2-in. „ ... „	—	—	—	—	—	(a)	—	—	—	—	—
<i>Section H2</i>											
Thread, linen, machine											
No. 18, drab (a) ...	—	—	—	—	—	—	—	—	—	—	—
No. 25, drab (a) ...	—	—	—	—	—	—	—	—	—	—	—

(a) As necessary.

TABLE 4.—MATERIAL FOR REPAIR OF WEB EQUIPMENT,
PATTERN 1937
(Referred to in para. 503)

Cat. No.	Designation.	Attachments, brace.	Belts, waist.	Braces.	Carriers, cartridge.	Carriers, waterbottle.	Cases, binocular.	Cases, pistol.	Frogs, bayonet.	Haversacks.	Pockets, compass.	Pouches, ammunition pistol.	Pouches, basic.	Straps, shoulder, haversack.		
															L.	R.
Section A1																
A.A.	Buckles—															
	Brass—															
0371	¾-in. ...	—	—	—	—	—	—	—	—	(a)	—	—	—	—	—	—
0372	1-in. w/loop ...	(a)	—	—	(a)	—	—	—	—	—	—	—	(a)	—	—	—
0415	waistbelt 1-in. ...	—	(a)	—	—	—	—	—	—	—	—	—	—	—	—	—
0419	2½-in. Female ...	—	(a)	—	—	—	—	—	—	—	—	—	—	—	—	—
0418	2½-in. Male ...	—	(a)	—	—	—	—	—	—	—	—	—	—	—	—	—
	Hooks, brass—															
1105	With tip ...	—	(a)	—	—	—	—	—	—	—	—	—	—	—	—	—
1106	2½-in. ...	—	—	—	(a)	—	(a)	(a)	—	—	(a)	(a)	(a)	—	—	—
N.I.V.	Hooks for straps, shoulder—															
	Haversack—															
5265	Left ...	—	—	—	—	—	—	—	—	—	—	—	—	(a)	—	—
5266	Right...	—	—	—	—	—	—	—	—	—	—	—	—	—	(a)	—
5268	Gate, slide ...	(a)	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	Loops, brass, 1-in.—															
5269	Oval ...	—	—	—	(a)	—	—	—	—	—	—	—	—	—	—	—
5267	Square ...	(a)	—	—	—	—	—	—	—	—	—	—	—	—	—	—
1629	Slides, brass, 2½-in. ...	—	(a)	—	—	—	—	—	—	—	—	—	—	—	—	—
	Tabs, web—															
1826	¾-in. × 3-in. ...	—	—	—	—	—	—	—	—	—	—	—	(a)	—	—	—
1827	¾-in. × 9-in. ...	—	—	—	—	—	—	—	—	(a)	—	—	—	—	—	—
1879	Tips, ¾-in. ...	—	—	—	—	—	—	—	—	(a)	—	—	—	—	—	—
Section H2																
H.B.	Thread, linen, machine															
1030	No. 18, drab (a) ...	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
1033	No. 25, drab (a) ...	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—

(a) As necessary.

The undermentioned items required for repair of Patt. '08 Equipment are also applicable to the repair of Pattern 1937 Equipment.

Cat. No.	Designation.	Attachments, brace.	Braces.	Carriers, cartridge.	Carriers, water-bottle, haversack.	Frogs, bayonet.	Haversack.	Haversack.	Straps, shoulder, haversack.	All tips.	All carriers and cases, pouches, basic and utility.
<i>Section A1</i>											
A.A.	Buckles, brass—										
0374	1-in. ...	—	—	—	(a)	—	—	—	—	—	—
0376	2-in. ...	—	—	—	—	—	—	—	(a)	—	—
0717	Chapes, web, 1-in., with 1 buckle ...	—	—	—	—	—	(a)	—	—	—	—
0900	Eyelets ...	—	—	—	—	—	—	—	—	(a)	—
	Fasteners, snap—										
0905	Base ...	—	—	—	—	—	—	—	—	—	(a)
0906	Crown, bottom ...	—	—	—	—	—	—	—	—	—	(a)
0907	„ top ...	—	—	—	—	—	—	—	—	—	(a)
0908	Washers ...	—	—	—	—	—	—	—	—	—	(a)
0923	Flaps, with crown of fastener ...	—	—	(a)	—	—	—	—	—	—	—
1823	Tabs, web, 2-in. × 7½-in. ...	—	—	—	—	—	—	(a)	—	—	—
	Tips—										
1881	1-in. ...	—	(a)	—	—	—	—	—	—	—	—
1882	2-in. ...	—	—	—	—	—	(a)	—	(a)	—	—
	Web, drab—										
1953	1-in. thick ...	(a)	—	—	(a)	—	—	—	(a)	—	—
1955	1¼-in. thick ...	—	—	—	—	(a)	—	—	—	—	—
1956	1½-in. thick ...	—	—	—	—	(a)	—	—	—	—	—

(a) As necessary.

TABLE 5.—COMPOSITION FOR THE PRESERVATION OF BROWN LEATHER ACCOUTREMENTS

(Referred to in para. 502)

Designation.	12 months supply for 133.	
	lb.	oz.
<i>Section A1</i>		
Aprons, leg, brown	11	10
Bandoliers—		
90 rounds	8	4
50 rounds	4	8
Hotchkiss	7	8
Belts, shoulder, sword, Sam Browne	3	12
„ waist, B.E., leather	1	8
„ waist, brown, M.S.	7	8
„ waist, sword, Sam Browne, Mk. II	7	8
Carriages, drum, side, brown	4	8
Carriers, water-bottle, O.S.	1	8
Cases, pistol { Sam Browne	3	12
Webley	3	0
Frogs, brown, bayonet	1	8
Frogs, cutter, wire folding, Mk. I—		
Straps	0	12
Pockets, cartridge, 15 rounds, Mk. II	0	12
Pouches, ammunition, pistol—		
Sam Browne	3	12
Webley	2	10
Slings, rifle, Patt. '14	2	4
Straps, brown—		
Greatcoat	0	12
Mess-tin, M.S.	1	8

TABLE 6.—TOOLS FOR THE REPAIR OF WEB EQUIPMENT

(Referred to in para. 497)

Designation.	Establishment of unit.	
	665 and under.	666 and over.
<i>Section F</i>		
Awls—		
Blades, garnishing	2	4
Handles, brad, small (a)	1	2
Hammers, carpenters, Warrington pattern, 8-oz.	1	2
Knives, trimming... ..	1	2
Mallets, boxwood	1	1
Needles, sewing, hand—		
No. 1 (b) packets	1	1
No. 2 (b) „	1	1
Nippers, end-cutting, 9-in.	1	1
Pliers, eyelet, Mk. II (c) pr.	1	1
Punches, round, $\frac{1}{8}$ -in.	1	1
Soissors, 8-in. pr.	1	1
Sets, riveting, No. 10	1	1
<i>Clothing Vocabulary of Stores.</i>		
Tapes, measuring	1	1

(a) Awls, handles, drawing, will be issued in lieu until stock is exhausted.

(b) To be provided locally.

(c) Already allowed to infantry battalions under Equipment Regulations, Part 2, Section 1.

TABLE 7.—INSTRUCTIONS FOR REPAIR OF WEB EQUIPMENT, PATTERN 1908

(See Table 8 for Web Equipment Pattern, 1937.)

(Referred to in para. 504)

1. Articles of web equipment usually become unserviceable through friction. Where the webbing has become frayed in or about the centre of any part it can be darned neatly, but where the edges are frayed a new part should be fitted.

2. When new fasteners, eyelets and rivets are fitted, the webbing should not be cut (punched), but parted with an awl.

3. **Attachments, Brace.**—The 15-in. by 1-in. strap is the part that usually requires repair; it wears out quickly where it connects with the buckles of the waistbelt and supporting straps, and should be replaced when necessary.

4. **Belts, Waist.**—These are supplied in three sizes—large 56-in., medium 50-in., small 44-in., overall. When fitting new tabs with buckles (or with belts, waist, special-chapes and buckles), care should be taken to fit them in the correct position and at the proper angle, otherwise the position of the braces will be affected. To ensure that the correct position is obtained the belts should be lightly marked with chalk at either side of the old tab or chape before it is removed. This also applies when fitting new back tabs to haversacks and packs and to back chapes and buckles of haversacks, O.S.

5. **Braces and Straps, Supporting.**—These usually become badly frayed on the edges and at the parts where fixed to the buckles, and very little can be done where the edges are frayed. Practically the only repairs carried out are the replacement of tips. After these are fitted they should be tried through a buckle, and if found too wide the sides should be tapped until they fit.

6. **Carriers, Cartridge.**—These usually require a large percentage of fasteners and flaps. When new flaps are fitted sufficient length should be allowed for shrinkage. It is usual to allow $\frac{1}{2}$ in. to $\frac{3}{4}$ in., and, as a guide, the crown part of fastener should come about $\frac{3}{4}$ in. below the base part when the pockets are filled with ammunition. (See para. 2 above for fitting fasteners.)

7. **Carriers, Water-Bottle.**—These, as in the case of braces, become frayed at the edges, and very little in the way of repairs can be done. If new parts are fitted the top band should be made slightly full to allow for shrinkage.

8. **Frogs.**—The loops on the front wear out quickly at the part where the nipple of the scabbard rests. When fitting new

loops the top loop should be slightly larger than the bottom loop so as to allow the nipple of the scabbard to pass under.

9. Haversacks.—The back of the haversack wears out more quickly than the other parts owing to friction with the scabbard. As soon as small holes are noticed they should be neatly darned, as when once the yarn is worn away the small holes quickly become larger. The same remarks apply to haversacks, O.S., through friction against the man's clothing. (See para. 4 above for fitting new tabs, chapes and buckles.)

10. Loops, Dirk.—New parts should be fitted when the edges become frayed.

11. Packs.—The back of the pack usually becomes worn through contact with the back belt buckles. The worn places should be neatly darned. (See para. 4 above for fitting back tabs.)

The thread used for the various parts is as stated below:—

Attachments, Brace.—No. 18, 3-cord, linen.

Belts.—No. 18, 3-cord, linen.

Carriers, Cartridge.—No. 18, 3-cord, linen (excepting the flaps, which should be sewn with No. 25).

Carriers, Water-Bottle.—No. 25, 3-cord, linen (excepting the buckle parts, which are sewn with No. 18).

Frogs.—No. 18, 3-cord, linen.

Haversacks.—The gusset, back tabs, and the large buckle parts, No. 18. All other parts No. 25.

Loops, Dirk.—No. 18, 3-cord, linen.

Packs.—No. 25, 3-cord, linen (excepting the sides and back tabs, which are to be sewn with No. 18).

Straps, Supporting.—No. 18, 3-cord, linen.

TABLE 8.—INSTRUCTIONS FOR REPAIR OF WEB EQUIPMENT, PATTERN 1937

(Referred to in para. 504)

1. Articles of web equipment usually become unserviceable through friction. Where the webbing has become frayed in or about the centre of any part, it can be neatly darned, but, where the edges are frayed, a new part should be fitted.

2. When new fasteners and eyelets are fitted, the webbing should not be cut (punched), but parted with an awl.

3. Belts, Waist.—These are supplied in two sizes—large 50-in., small 44-in., overall. In fitting new chapes and buckles, care should be taken to fit them in the correct position and at the proper angle; otherwise the position of the braces will be affected. To ensure that the correct position is obtained,

the belts should be lightly marked with chalk at either side of the chape before it is removed. This also applies in fitting new back tabs to haversacks and packs.

4. Braces.—These usually become badly frayed on the edges and very little can be done where the edges are frayed. Practically the only repairs carried out are the replacement of tips. After these are fitted, they should be tried through a buckle, and, if found too wide, the sides should be tapped until they fit.

5. Carriers, Cartridge.—These usually require a small percentage of fasteners and flaps. When new flaps are fitted, sufficient length should be allowed for shrinkage. It is usual to allow $\frac{1}{4}$ -in., and, as a guide, the crown part of fastener should come about $\frac{1}{4}$ -in. below the base part when the pockets are filled with ammunition. (See para. 2 above for fitting fasteners.)

6. Carriers, Water-Bottle.—These, as in the case of braces, become frayed at the edges, and very little in the way of repairs can be done. If new parts are fitted, the top band should be made slightly full to allow for shrinkage.

7. Frogs.—The loops on the front wear out quickly at the part where the nipple of the scabbard rests. In fitting new loops, the top loop should be slightly larger than the bottom loop so as to allow the nipple of the scabbard to pass under.

8. Haversacks.—The back of the haversack wears out more quickly than the other parts owing to friction. As soon as small holes are noticed, they should be neatly darned, as, when once the yarn is worn away, the small holes quickly become larger. (See para. 3 above for fitting new tabs, chapes and buckles.)

9. Pouches, Basic.—These usually require new tabs with crown of fastener.

10. Thread.—The thread used for the various parts is as stated below:—

Belts.—No. 18, 3-cord, linen.

Carriers, Cartridge.—No. 18, 3-cord, linen (excepting the flaps, which should be sewn with No. 25).

Carriers, Water-Bottle.—No. 25, 3-cord, linen (except the buckle parts, which are sewn with No. 18).

Frogs.—No. 18, 3-cord, linen.

Haversacks.—The gusset, back tabs, and the buckle parts, No. 18. All other parts, No. 25.

Pouches, Basic.—The gussets, chape and hooks, No. 18, 3-cord, linen (except the lid, which should be sewn with No. 25).