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CODE — STEVA

PARTS LIST

FOR

CARBINE, MACHINE, STEN, 9 mm., Mk. V

1944

SECTION B3

June, 1944

EB 235

Chief Inspector of Armaments.

PREFACE

This list has the principal parts of the equipment arranged alphabetically, the components of these parts being shown indented under their appropriate heading.

Each item is identified by a designation (i.e. the noun and any other words on the same line) and in most cases by a catalogue number.

Every item and assembly is shown in the text, and each is given a plate reference number. Those numbers which do not appear on the plates are indicated thus †.

The equipment is divided into a number of groups each capable of being dealt with on one page of the text. To each of these groups an identification letter is allocated. The key plate facing page 4 displays these letters with arrows indicating the various groups. Plates are arranged in the list alphabetically.

The vocabulary section under which the majority of the parts bearing catalogue numbers are provided, held and issued is V.A.O.S. Section B.3.

Parts which are not provided, held and issued under this group are indicated by a catalogue number, which is prefaced by the appropriate vocabulary section (e.g. B1 /BB 8685).

Items provided for normal maintenance and held in ordnance store for issue are indicated thus ϕ .

PREFACE (contd.)

INSTRUCTIONS WHEN SUBMITTING INDENTS AND DEMANDS

- (1) Identify part required by its designation in column 2, and note its catalogue number in column 3.
- (2) Quote the vocabulary section at the head of indent or demand sheet, then show the catalogue number, the designation or part thereof as shown in capitals and quantity of the item required. The nature and mark of the carbine will be shown as remarks.
- (3) When indenting or demanding by telegram or telephone, the code shown in the top right-hand corner of the cover, the catalogue number, the noun only, and the quantity of the item required, will be quoted.

The following abbreviations are used :—

B.A.	British Association	Hex.	Hexagon	mm.	Millimetres
Contd.	Continued	Hd.	Head	No.	Number
Csk.	Countersunk	In.	Inch	Rd.	Round
Dia.	Diameter	Mk.	Mark	S.C.	Single Coil

It is essential that this list should be kept carefully amended and the date of each amendment shown in a space below.

The list has been corrected up to :—

Any correspondence with reference to this list should be addressed to the Chief Inspector of Armaments.

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EQUIPMENTS, CARBINE, MACHINE, STEN, 9 MM., MK. V

Cat. Nos. BE 8435

BE 8436

Comprising :—

Section A I

Frog	...	...	...	...	...	...	...	...	...	1	1
Gauze	...	...	...	...	...	...	...	...	...	2	2
Pullthrough	...	...	...	...	...	...	...	...	...	1	1

Section B I

Bayonet, No. 4, Mk. II	...	...	...	...	...	...	...	...	...	1	1
Bottle, oil, Mk. V	...	...	...	...	...	...	...	...	...	1	1
Scabbard, bayonet, No. 4, Mk. II	...	...	...	...	...	...	...	...	...	1	1

Section B 3

Carbines, machine, Sten, 9 mm., Mk. V	...	...	...	...	...	...	...	...	...	1	1
Fillers, magazine, 9 mm., Machine Carbine, Mk. IV	...	...	...	...	...	...	...	...	...	1	1
Magazines, Machine Carbine, 9 mm., 32 rd., Mk. I	...	...	...	...	...	...	...	...	...	8	10
Plates, Cover, Mk. V 9 mm. Sten Machine Carbine, Mk. I	...	...	...	...	...	...	...	...	...	1	1
Slings, Carbine, Machine, Sten, 9 mm., Mk. II	...	...	...	...	...	...	...	...	...	1	1

KEY PLATE.

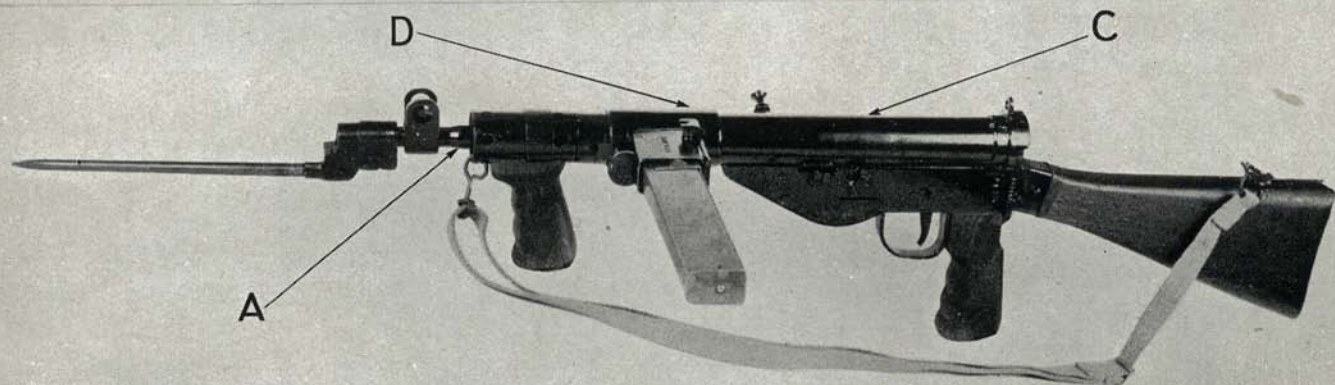
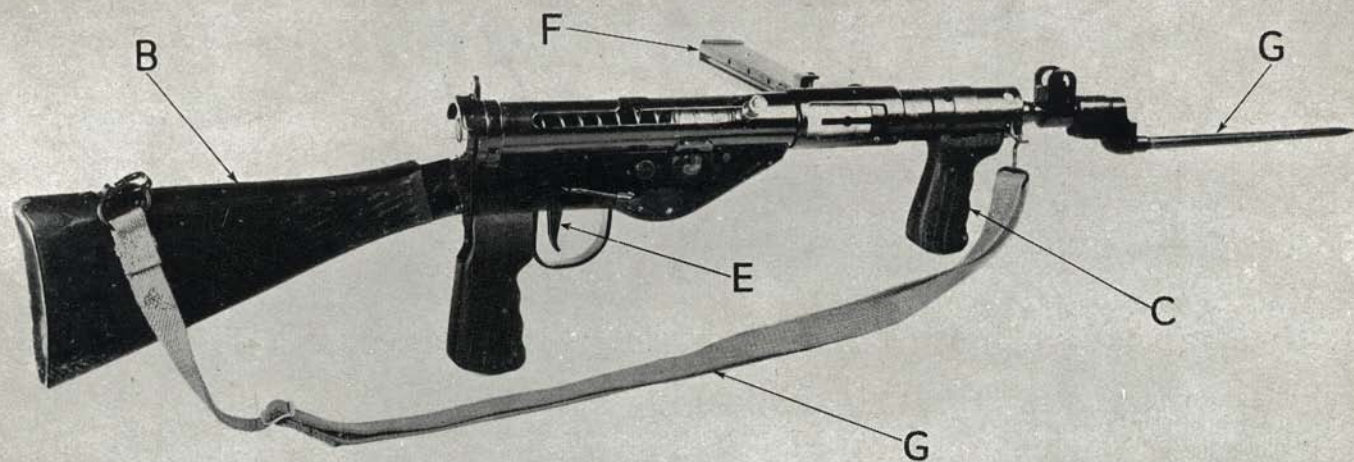


Plate A

BARREL AND BREECH BLOCK.

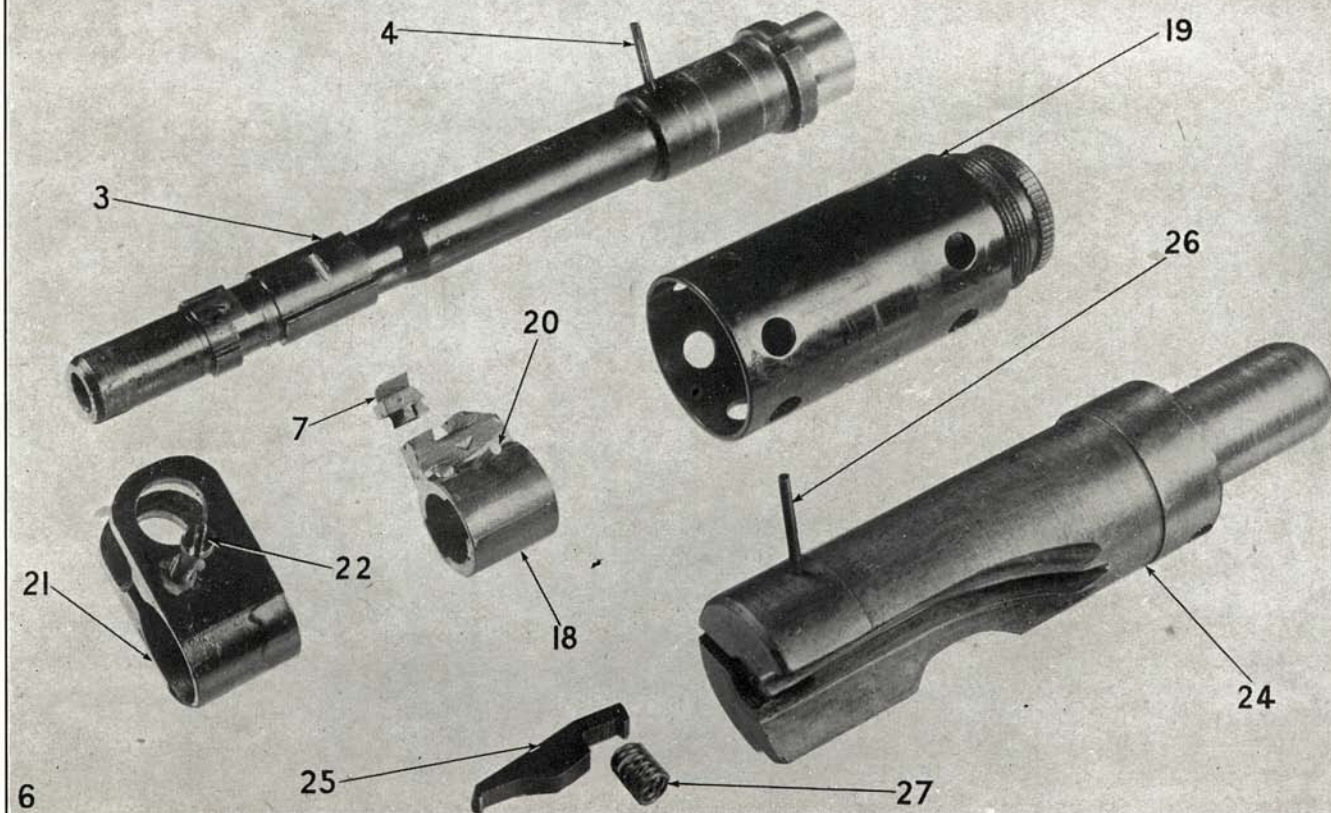
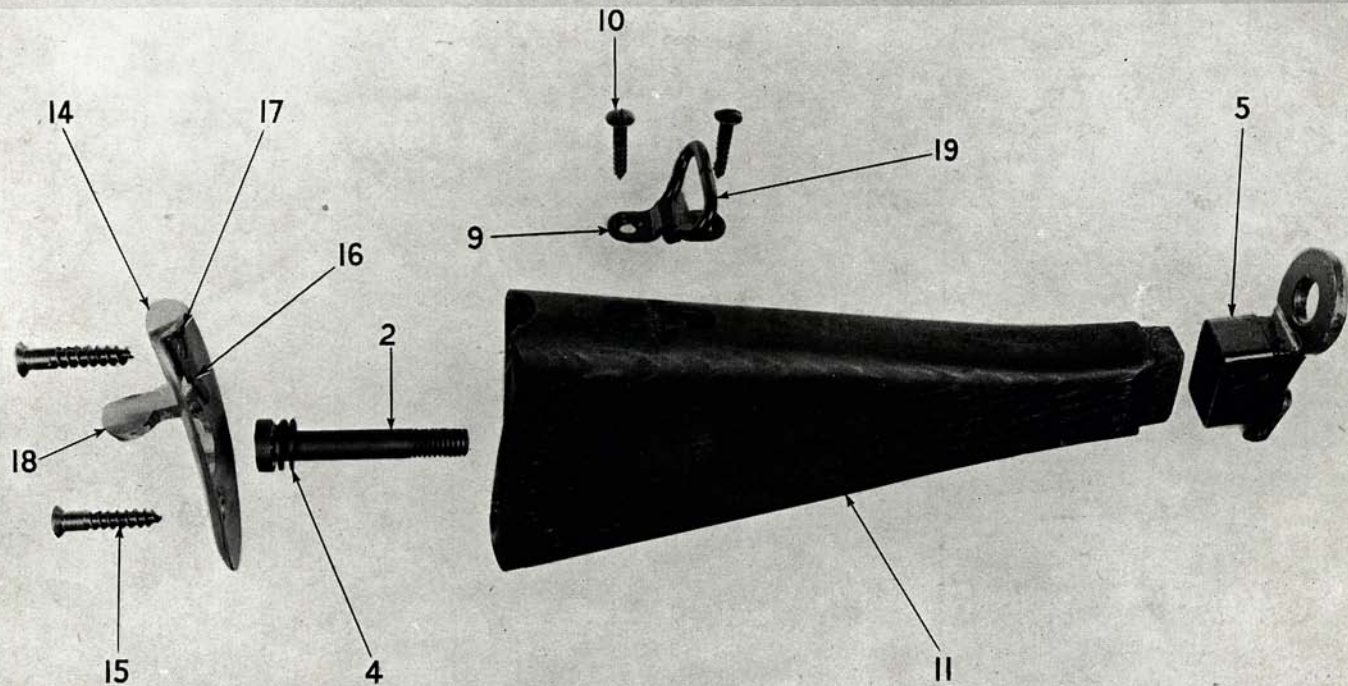


Plate Ref. No.	Designation	Part No.	No. to a set	Drawing No.
A				
1	CARBINE, MACHINE, STEN, 9 MM., MK. V†	BE 8334	1	DD(E)3671
2	BARREL, MK. IV (Assembly)† φ	BE 8335	1	M.G.A.3702
3	BARREL, MK. IV φ	BE 8336	1	M.G.D.3680
4	PIN, fixing	BL 0041	1	M.G.D.3680/C
5	SLEEVE†	BL 0008	1	M.G.D.3680/B
6	TUBE†	BL 0009	1	M.G.D.3680/A
7	BLADE, foresight, O φ (a)	BE 8337	1	M.G.D.3678
8	BLADE, foresight, .015-in.† φ (a)	BE 8338	1	M.G.D.3678
9	BLADE, foresight, .03-in.† φ (a)	BE 8339	1	M.G.D. 3678
10	BLADE, foresight, Mk. I*—03-in.† φ (a)	BI/BB 8685	1	DD(E)450/97
11	BLADE, foresight, Mk. I*—015-in.† φ (a)	BI/BB 8686	1	DD(E)450/97
12	BLADE, foresight, Mk. I* O† φ (a)	BI/BB 8687	1	DD(E)450/97
13	BLADE, foresight, Mk. I* .015-in.† φ (a)...	BI/BB 8688	1	DD(E)450/97
14	BLADE, foresight, Mk. I* .03-in.† φ (a)	BI/BB 8689	1	DD(E)450/97
15	BLADE, foresight, Mk. I* .045-in.† φ (a)	BI/BB 8690	1	DD(E)450/97
16	BLADE, foresight, Mk. I* .06-in.† φ (a)	BI/BB 8691	1	DD(E)450/97
17	BLADE, foresight, Mk. I*, .075-in.† φ (a)	BI/BB 8692	1	DD(E)450/97
18	BLOCK, band, foresight, Mk. II	BI/BB 6270	1	DD(E)450/96
19	NUT, barrel, Mk. II φ	BE 8342	1	M.G.D.3692
20	PIN, block, band, foresight	BI/BB 8651	1	DD(E)450/35
21	PROTECTOR, foresight, Mk. II φ	BI/BB 8693	1	DD(E)450/95 (2 sheets)
22	SCREW, protector, foresight φ	BL 0026	1	M.G.D.3780
23	BLOCK, BREECH, MK. II (Assembly)† φ	BE 8343	1	M.G.A.3703
24	BLOCK, breech, Mk. II	BE 8344	1	M.G.D.3690
25	EXTRACTOR φ	BE 9072	1	M.G.D.2892
26	PIN, extractor φ	BE 9082	1	M.G.D.2894
27	SPRING, extractor φ	BE 9094	1	M.G.D.2893
(a) To be fitted as required.				

Plate Ref. No.	Designation	Part No.	No. to a set	Drawing No.
B	CARBINE, MACHINE, STEN, 9 MM., MK. V (contd.)			
1	BUTT, MK. III (Assembly)† ϕ	BE 8347	1	M.G.A.3700
2	BOLT, stock ϕ	BE 8348	1	M.G.D.3699
3	WASHER, bolt, stock† ϕ	BI /BB0778	1	DD(E)450 /87
4	WASHER, spring, stock bolt	BI /BB 8641	1	DD(E)450 /90
5	BRACKET, butt	BE 8349	1	M.G.D.3687
6	BLOCK† (a)	BL 0010	1	M.G.D.3687 /C
7	PLATE† (a)	BL 0011	1	M.G.D.3687 /A
8	SOCKET† (a)	BL 0012	1	M.G.D.3687 /B
9	BRACKET, MK. II	BI /BB8672	1	DD(E)450 /93
10	SCREW, bracket ϕ	BI /BB8605	2	DD(E)450 /48
11	BUTT, MK. III ϕ	BE 8351	1	M.G.D.3688
12	PLATE, BUTT (Assembly)† ϕ	BI /BB 8595	1	DD(E)450 /G
13	PIN, trap, butt plate†	BI /BB 8592	1	DD(E)450 /34
14	PLATE, butt	BI /BB 8716	1	DD(E)450 /40A
15	SCREW, plate, butt ϕ	BI /BB 8613	2	DD(E)450 /61
16	SPRING, trap, butt plate	BI /BB 0762	1	DD(E)450 /78
17	SCREW, spring, trap, butt plate	BI /BB 8614	1	DD(E)450 /64
18	TRAP, butt plate	BI /BB 8717	1	DD(E)450 /84
19	SWIVEL, sling, Mk. II ϕ	BI /BB 8671	1	DD(E)450 /94
(a) Welded details.				

BUTT ASSEMBLY.

Plate B



CASING AND GRIPS.

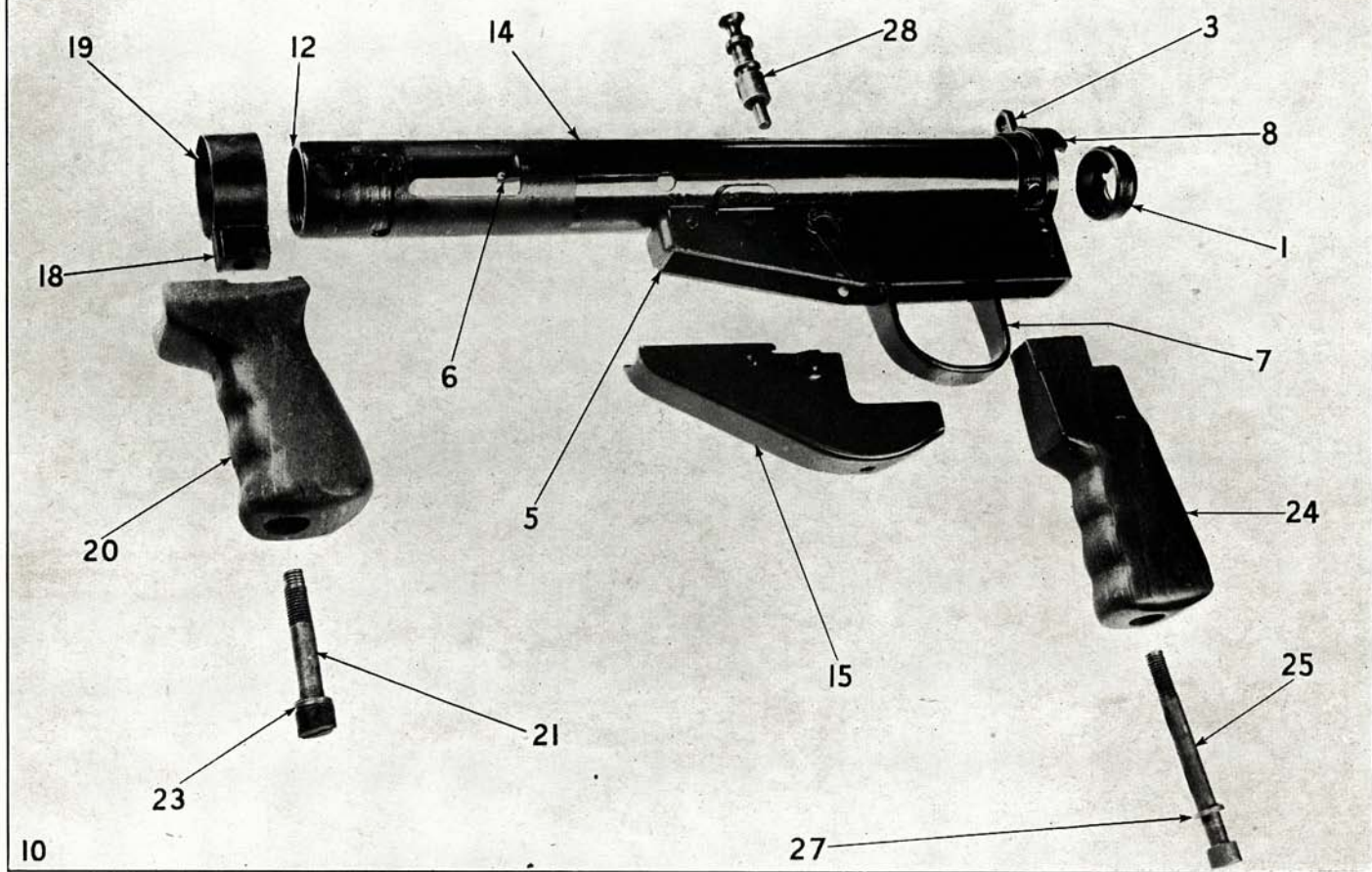


Plate Ref. No.	Designation	Part No.	No. to a set	Drawing No.
C	CARBINE, MACHINE, STEN, 9 MM., MK. V (contd.)			
1	CAP, spring, return ϕ	BE 9068	1	M.G.D.2855
2	CASING, with permanent fittings, Mk. IV (Assembly) $\dagger$	BE 8352	1	M.G.A.3691
3	APERTURE, backsight, Mk. II (a)	BL 0013	1	M.G.D. 3679
4	BLOCK, grip, pistol $\dagger$ (a)	BL 0014	1	M.G.D.3684
5	CASE, trigger mechanism, Mk. II (a)	BL 0015	1	M.G.D.3685
6	EJECTOR, Mk. II (a)	BL 0016	1	M.G.D.2921
7	GUARD, trigger, Mk. II (a)	BL 0017	1	M.G.D.3697
8	HEAD, casing, rear, Mk. II (a)	BL 0018	1	M.G.D.3698
9	PEG, positioning, barrel $\dagger$	BL 0019	1	M.G.D.3696
10	PIN, stop, trigger $\dagger$	BL 0020	1	M.G.D.2898
11	PLATE, stiffening $\dagger$ (a)	BL 0021	1	M.G.D.3686
12	SEATING, barrel, Mk. II	BL 0022	1	M.G.D.2911
13	RIVET, csk. hd., $\frac{1}{8}$ -in. $\times$ $\frac{1}{4}$ -in. $\dagger$	MT5 /29349	4	—
14	TUBE, casing, Mk. II (a)	BL 0023	1	M.G.D.2912
15	COVER, trigger mechanism, Mk. III ϕ	BE 8355	1	M.G.D.3689
16	GRIP, PISTOL, FRONT (Assembly) $\dagger$ ϕ	BE 8356	1	M.G.A.3701
17	BAND, grip, pistol $\dagger$	BE 8357	1	M.G.D.3694
18	BLOCK (a)	BL 0042	1	M.G.D.3694/A
19	STRIP (a)	BL 0043	1	M.G.D.3694/B
20	GRIP, pistol, front ϕ	BE 8359	1	M.G.D.3755
21	SCREW, grip, pistol, front ϕ	BE 8366	1	M.G.D.3695
22	WASHER, grip, pistol $\dagger$	BE 8369	1	M.G.D.3682
23	WASHER, spring, S.C., square section, $\frac{5}{16}$ -in.	MT5 /49948	1	—
24	GRIP, pistol, rear ϕ	BE 8379	1	M.G.D.3681
25	SCREW, grip, pistol, rear ϕ	BE 8432	1	M.G.D.3683
26	WASHER, grip, pistol $\dagger$	BE 8369	1	M.G.D.3682
27	WASHER, spring, S.C., square section, $\frac{5}{16}$ -in.	MT5 /49948	1	—
28	HANDLE, cocking, Mk. V ϕ	BL 0001	1	M.G.D.3704
	(a) Welded details.			

Plate Ref. No.	Designation	Part No.	No. to a set	Drawing No.
D	CARBINE, MACHINE, STEN, 9 MM., MK. V (contd.)			
1	HOUSING, MAGAZINE, MK. II (Assembly)†	BE 9953	1	M.G.A.2931
2	CATCH, MAGAZINE, Mk. I (Assembly)† φ	BE 9070	1	M.G.A.2851
3	CATCH, magazine, Mk. I† (a)	BL 0032	1	M.G.D.2850
4	STUD, catch, magazine† (a)	BL 0033	1	M.G.D.2849
	OR			
5	CATCH, magazine, Mk. II φ	BE 8384	1	M.G.D.2993
6	CATCH, nut, barrel φ	BE 9962	1	M.G.D.2933
7	HOUSING, magazine, Mk. II†	BE 8578	1	M.G.D.2922
8	BOSS (a)	BL 0044	1	M.G.D.2922
9	MOUTHPIECE (a)	BL 0045	1	M.G.D.2922
10	TUBE (a)	BL 0046	1	M.G.D.2922
11	PLUNGER, housing, magazine φ	BE 9967	1	M.G.D.2923
12	PIN, keep, $\frac{3}{32}$ -in. $\times$ $\frac{3}{4}$ -in.	GI/GA 0820	1	
13	RETAINER, catch, magazine φ	BE 9968	1	M.G.D.2927
14	SCREW, roundhead, B.A., No. 2 $\times$ $\frac{3}{8}$ -in.	MT5/34358	1	
15	WASHER, lock, Shakeproof, internal, B.A., No. 2	MT5/15413	1	
16	SPRING, catch, magazine φ	BE 9093	1	M.G.D.2848
17	SPRING, plunger, magazine housing φ	BE 9969	1	M.G.D.2924
	(a) Welded details.			

MAGAZINE HOUSING.

Plate D

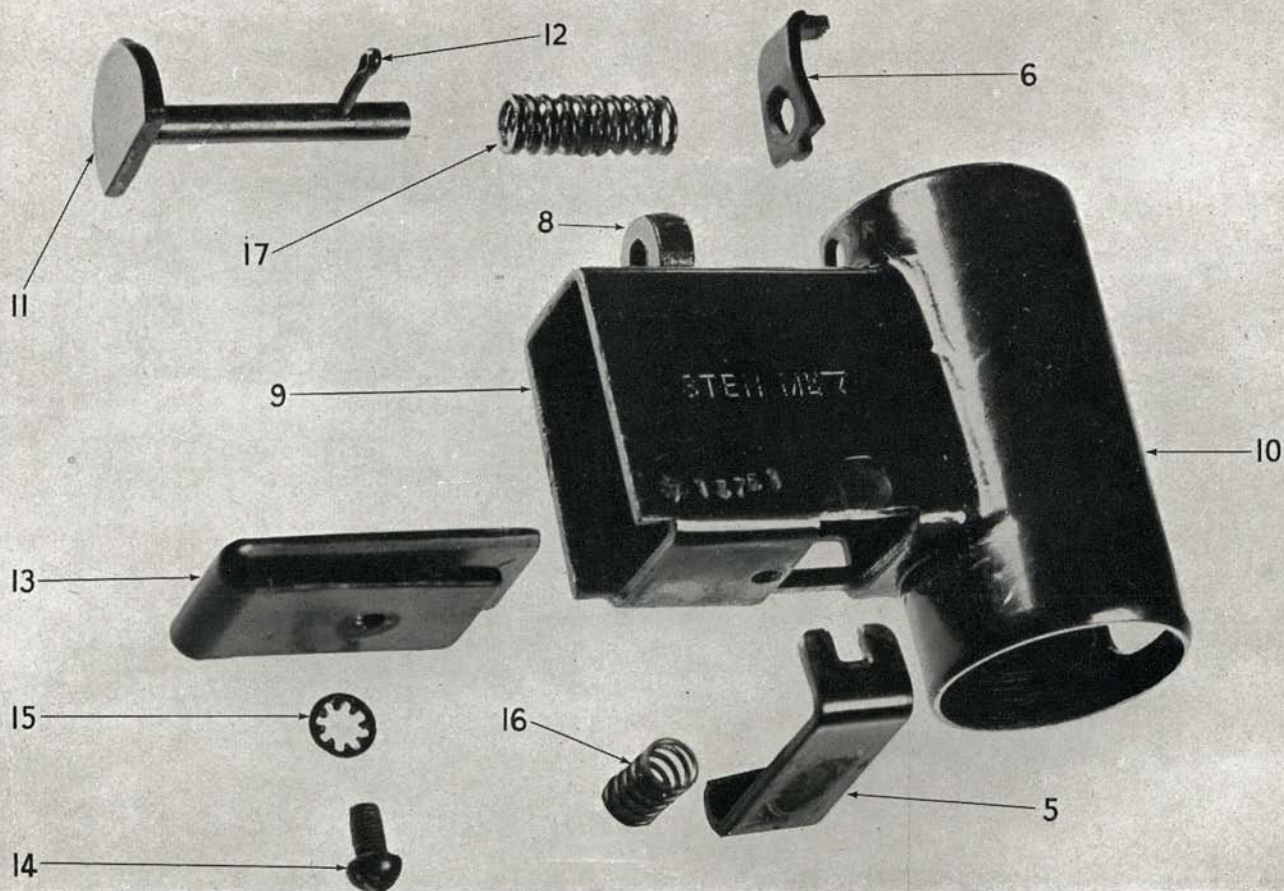


Plate E

CHANGE LEVER AND RETURN SPRING.

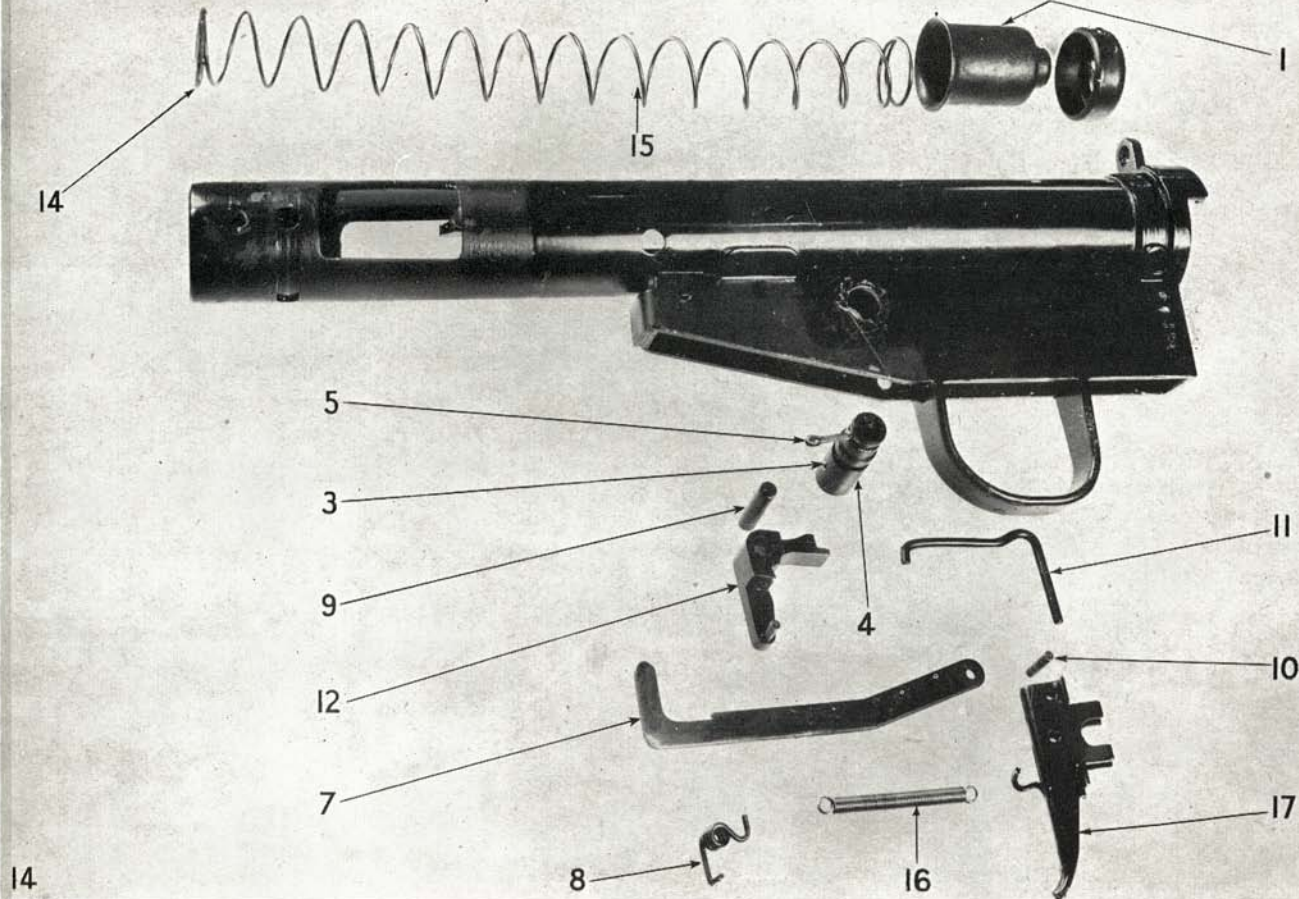
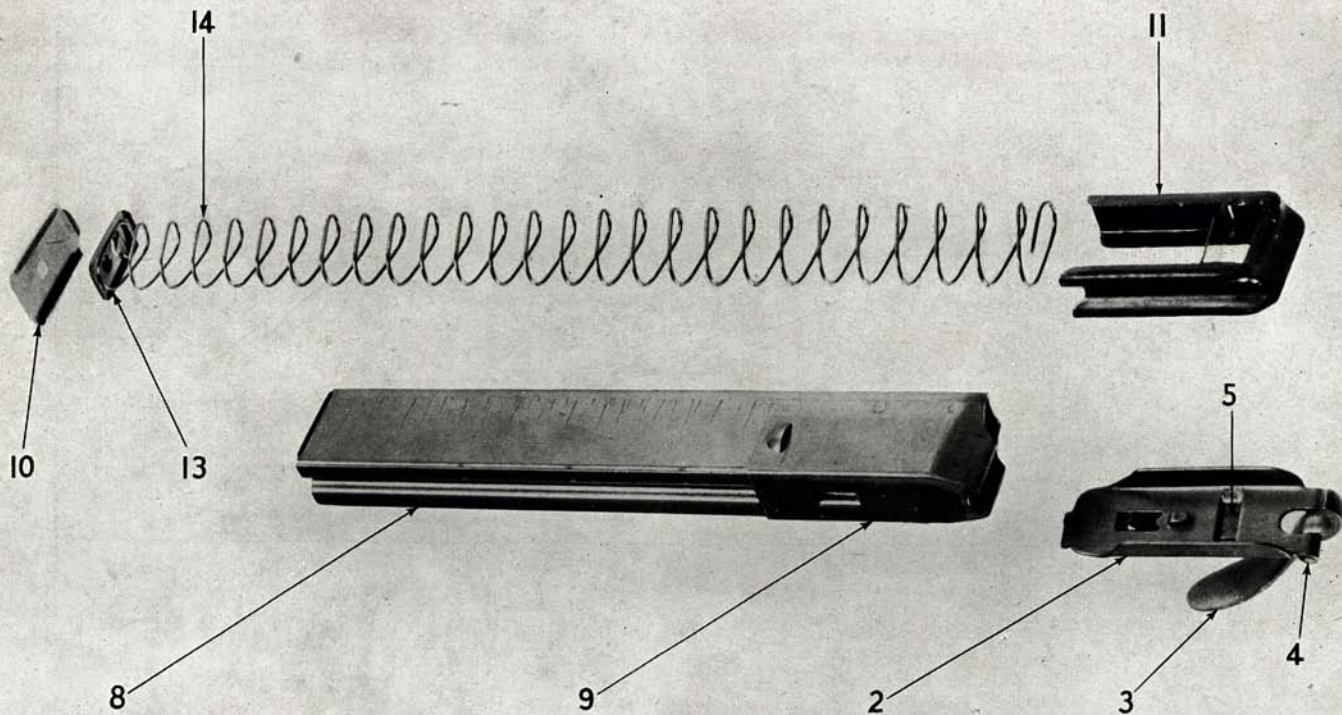


Plate Ref. No.	Designation	Part No.	No. to a set	Drawing No.
E	CARBINE, MACHINE, STEN, 9 MM., MK. V (contd.)			
1	HOUSING, spring, return ϕ	BE 9976	1	M.G.D.2854
2	LEVER, CHANGE (Assembly)† ϕ	BE 8575	1	M.G.A.2864
3	BALL, anti-friction, $\frac{5}{32}$ -in. dia.	C3/BF 4005	2	
4	LEVER, change	BE 8581	1	M.G.D.2866
5	PIN, keep, $\frac{3}{32}$ -in. $\times$ $\frac{3}{4}$ -in.	GI/GA 0820	1	
6	SPRING, lever, change†	BE 8572	1	M.G.D.2865
7	LEVER, tripping, Mk. II ϕ	BL 0024	1	M.G.D.3754
8	PAWL, lever, tripping ϕ	BE 9080	1	M.G.D.2886
9	PIN, axis, sear ϕ	BE 9081	1	M.G.D.2882
10	PIN, lever, tripping ϕ	BE 9083	1	M.G.D.2885
11	PIN, trigger ϕ	BE 9085	1	M.G.D.2881
12	SEAR, Mk. III ϕ	BL 0025	1	M.G.D.3781
13	SPRING, RETURN (Assembly)† ϕ	BE 8332	1	M.G.A.3611
14	COLLAR, spring, return ϕ	BE 8333	1	M.G.D.3608
15	SPRING, return	BE 9095	1	M.G.D.2900
16	SPRING, trigger ϕ	BE 9096	1	M.G.D.2895
17	TRIGGER ϕ	BE 9098	1	M.G.D.2884

Plate Ref. No.	Designation	Part No.	No. to a set	Drawing No.
F				
1	FILLER, MAGAZINE, 9 MM. MACHINE CARBINE, MK. IV† ϕ	BE 8323	1	DD(E)3241 (2 sheets)
2	CLIP	BL 0047	1	DD(E)3241 /1
3	LEVER, loading	BL 0048	1	DD(E)3241 /3
4	PIN	•BL 0049	1	DD(E)3241 /4
5	SPRING	BL 0050	1	DD(E)3241 /2
6	MAGAZINE, MACHINE CARBINE 9 MM. 32 RD., MK. I† ϕ	BE 9099	1	DD(E)2757
7	CASE, MAGAZINE, MK. I (Assembly)†	BE 8345	1	M.G.A.2915
8	BODY, case, Mk. I (a)	BL 0051	1	M.G.D.2914
9	SHEATH (a)	BL 0052	1	M.G.D.2918
10	PLATE, bottom	BE 9979	1	M.G.D.2916
11	PLATFORM, MK. II	BE 9988	1	M.G.D.2937
12	SPRING, PLATFORM, MK. I (Assembly)†	BL 0053	1	M.G.A.2913
13	RETAINER, plate, bottom	BE 9989	1	M.G.D.2919
14	SPRING, platform, Mk. I	BE 8346	1	M.G.D.2920
(a) Welded details.				

MAGAZINE AND FILLER.

Plate F



ACCESSORIES.

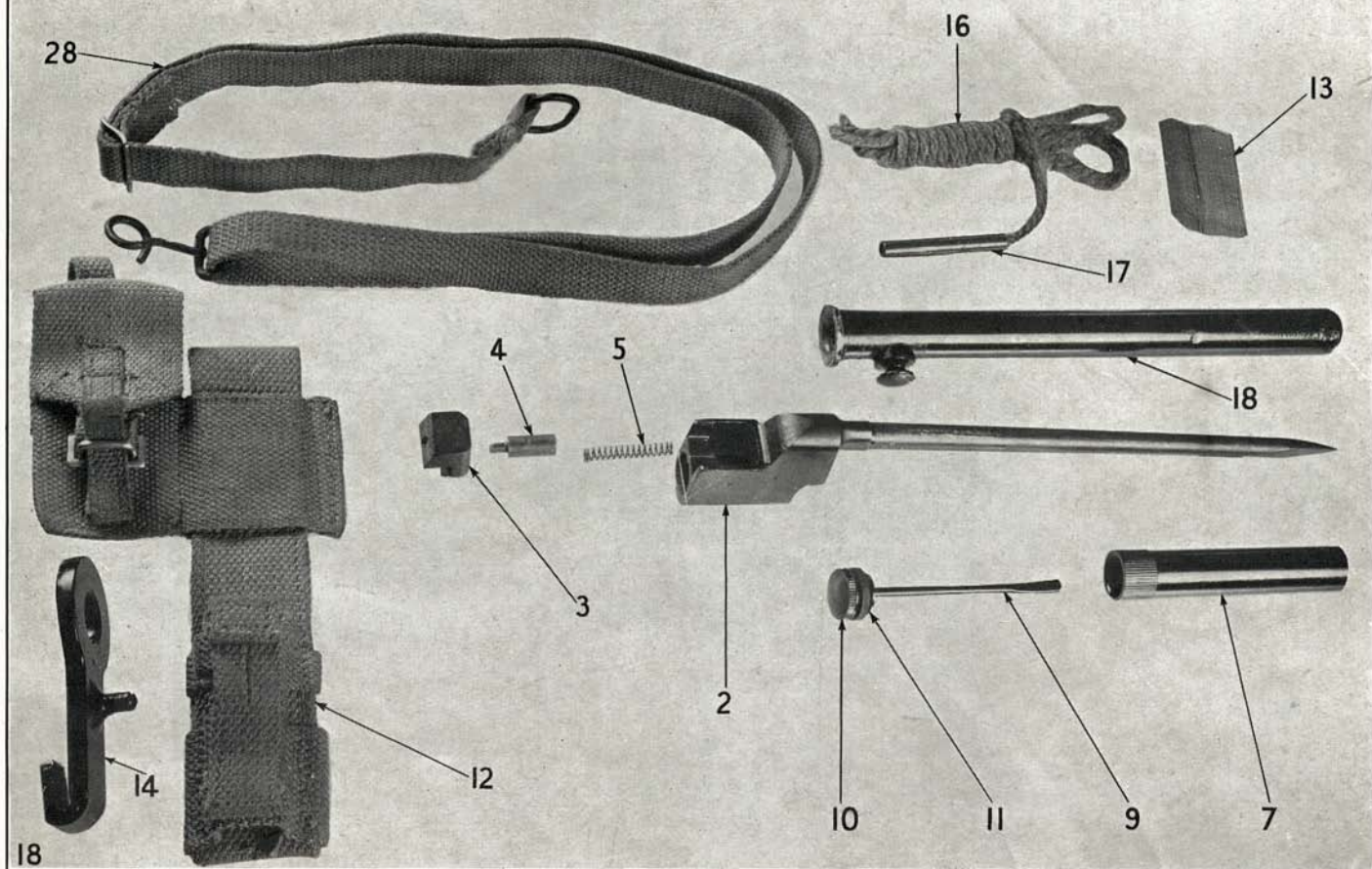


Plate Ref. No.	Designation	Part No.	No. to a set	Drawing No.
G	ACCESSORIES			
1	BAYONET, No. 4, MK. II† φ	BI/BA 6260	1	DD(E)2605
2	BLADE	BI/BB 6265	1	DD(E)2605/1
3	CATCH	BI/BB 6252	1	DD(E)340B/2
4	PLUNGER, catch	BI/BB 6253	1	DD(E)340B/3
5	SPRING, plunger, catch	BI/BB 6254	1	DD(E)340B/4
6	BOTTLE, OIL, MK. V† φ	BI/BA 6320	1	DD(E)2562
7	BODY	BI/BJ 0084	1	DD(E)2562/1
8	STOPPER (Assembled)†	BI/BB 6321	1	
9	SPOON	BI/BB 6328	1	DD(E)2562/2
10	STOPPER	BI/BB 6327	1	DD(E)2562/4
11	WASHER φ	BI/BB 6326	1	DD(E)2562/3
12	FROG	AI/	1	
13	GAUZE	AI/	2	
14	PLATE, COVER, MK. V 9 MM. STEN MACHINE CARBINE, MK. I ...	BE 8434	1	DD(E)3668
15	PULLTHROUGH†	AI/	1	
16	CORD	AI/	1	
17	WEIGHT	AI/	1	
18	SCABBARD, BAYONET, No. 4, MK. II φ	BI/BA 8523	1	DD(E)2664
19	BODY†	BI/BB 6268	1	DD(E)2664/A
20	CUP†	BI/BJ 0085	1	DD(E)2664/2
21	PIN†	BI/BJ 0086	1	DD(E)2664/4
22	PLUG†	BI/BJ 0087	1	DD(E)2664/3
23	STUD†	BI/BJ 0088	1	DD(E)2664/5
24	TUBE †	BI/BJ 0089	1	DD(E)2664/1
25	MOUTHPIECE†	BI/BB 8322	1	DD(E)463B/2
26	SCREW, mouthpiece†	BI/BB 8323	1	DD(E)463B/3
27	SPRING, mouthpiece†	BI/BB 8324	1	DD(E)463B/4
28	SLING, CARBINE, MACHINE, STEN, 9 MM., MK. II φ	BE 8504	1	

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		BE 8334	7	BE 9083	15	BL 0026	7
BB 0762	8	BE 8335	7	BE 9085	15	BL 0032	12
BB 0778	8	BE 8336	7	BE 9093	12	BL 0033	12
BB 6252	19	BE 8337	7	BE 9094	7	BL 0041	7
BB 6253	19	BE 8338	7	BE 9095	15	BL 0042	11
BB 6254	19	BE 8339	7	BE 9096	15	BL 0043	11
BB 6265	19	BE 8342	7	BE 9098	15	BL 0044	12
BB 6268	19	BE 8343	7	BE 9099	16	BL 0045	12
BB 6270	7	BE 8344	7	BE 9953	12	BL 0046	12
BB 6321	19	BE 8345	16	BE 9962	12	BL 0047	16
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BB 8324	19	BE 8352	11	BE 9988	16	BL 0053	16
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BB 8595	8	BE 8356	11			BJ 0084	19
BB 8605	8	BE 8357	11	BF 4005	15	BJ 0085	19
BB 8613	8	BE 8359	11			BJ 0086	19
BB 8614	8	BE 8366	11	BL 0001	11	BJ 0087	19
BB 8641	8	BE 8369	11	BL 0008	7	BJ 0088	19
BB 8651	7	BE 8379	11	BL 0009	7	BJ 0089	19
BB 8671	8	BE 8384	12	BL 0010	8		
BB 8672	8	BE 8432	11	BL 0011	8		
BB 8685	7	BE 8434	19	BL 0012	8		
BB 8686	7	BE 8435	4	BL 0013	11		
BB 8687	7	BE 8436	4	BL 0014	11		
BB 8688	7	BE 8504	19	BL 0015	11		
BB 8689	7	BE 8572	15	BL 0016	11		
BB 8690	7	BE 8575	15	BL 0017	11		
BB 8691	7	BE 8578	12	BL 0018	11		
BB 8692	7	BE 8581	15	BL 0019	11		
BB 8693	7	BE 9068	11	BL 0020	11		
BB 8716	8	BE 9070	12	BL 0021	11		
BB 8717	8	BE 9072	7	BL 0022	11		

